

Date: Monday, 11/12/2007 11:46:24 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING	
Job Number	35628				
Estimate Number	10897				
P.O. Number	N/A		Part Number	D2618	
This Issue	11/12/2007	S.O. No.	Drawing Number	D2618 REV B1	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	Drawing Revision	B1	
Previous Run	35096		Material	N/A	
Written By			Due Date	11/30/2007	
Checked & Approved By	<i>11/12</i>		Qty:	300	Um: Each
Comment	Est Rev:F Re-format 05-11-22 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	Delrin Round Bar 0.75"
	Comment: Qty.: 0.2709 f(s)/Unit Total: 81.2700 f(s) 8.2655 80.0000 Delrin Round Bar .75" black (MDELRINR0500) Batch: M105750	<i>11/12/07</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
	Comment: HARDINGE CNC LATHE SMALL	<i>11/12/07</i>
	1-Turn as per Folio FA195 & Dwg D2618.	<i>11/12/07</i>
	2-Deburr	<i>11/12/07</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>11/12/07</i>
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	<i>11/12/07</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 42	<i>11/12/04 248</i>
	overstock	<i>11/12/04 248</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.11.05	1	Wrong Mat'l size. Change to Ø.500" Permanent change if possible.	BS	07.11.05		✓ 07-12-04	✓ 07-12-04

Part No: 11 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.04	2	52 pcs scrap. Mat'l was warped.	BS 07-12-04	Pants electrocoat re-coat 30xM 108150 52 scrap no replace, is no more material	BS 07.12.04	✓ 07-12-04	✓ 07-12-04	✓ 07-12-04
				Root CAUSE: mat'l store incorrectly				

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35628

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



248

Comment: FINAL INSPECTION/W/O RELEASE

11/12/05

Job Completion



11/12/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35628
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>J.A. Onf</u>	Audited by:	<u>BG</u>	Prototype Approval:	N/A
Date:	07/11/30	Date:	07.12.04	Date:	N/A

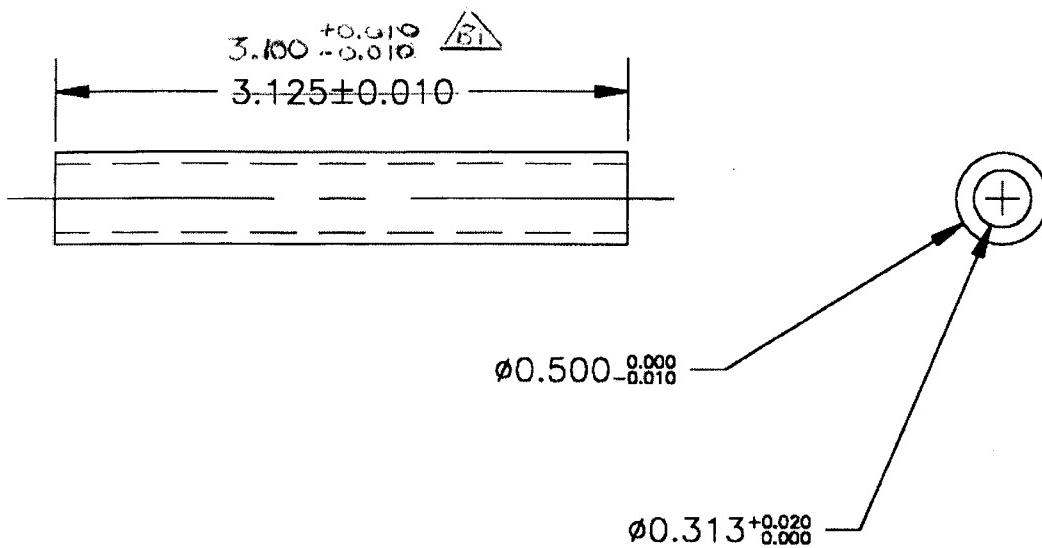
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

DARTDRAFT COPY
GANTON

DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1

RELEASED
97/05/13 DS

B	97.05.09	3.125 WAS 1.625, .313 WAS .375
81	<i>4-ff</i> 04.06.03	CHANGE DIM FOR BETTER FIT



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WORK ORDER
NO. *35628*